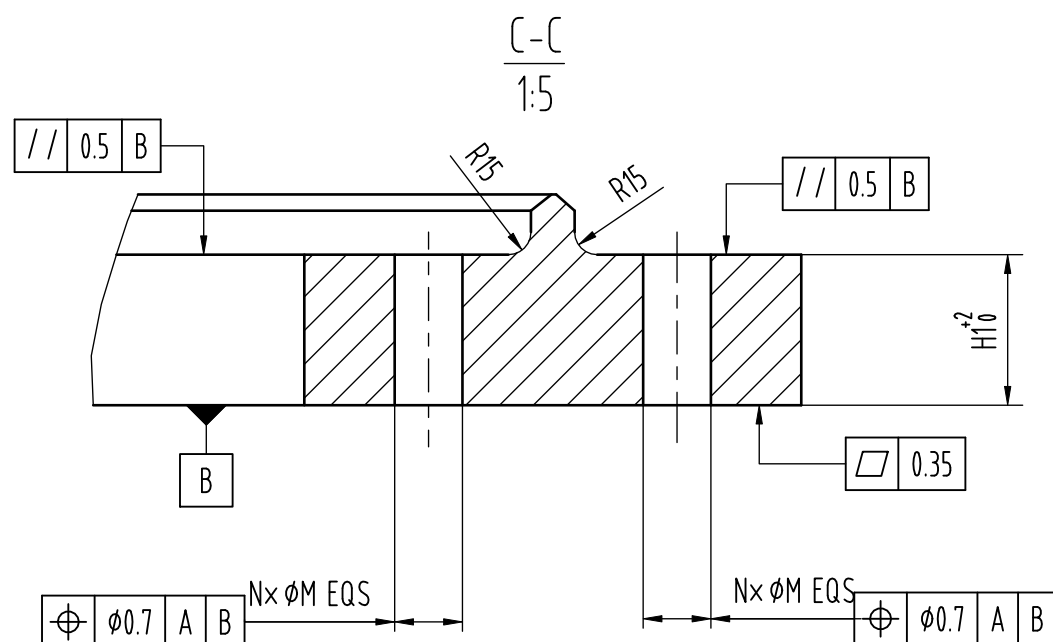
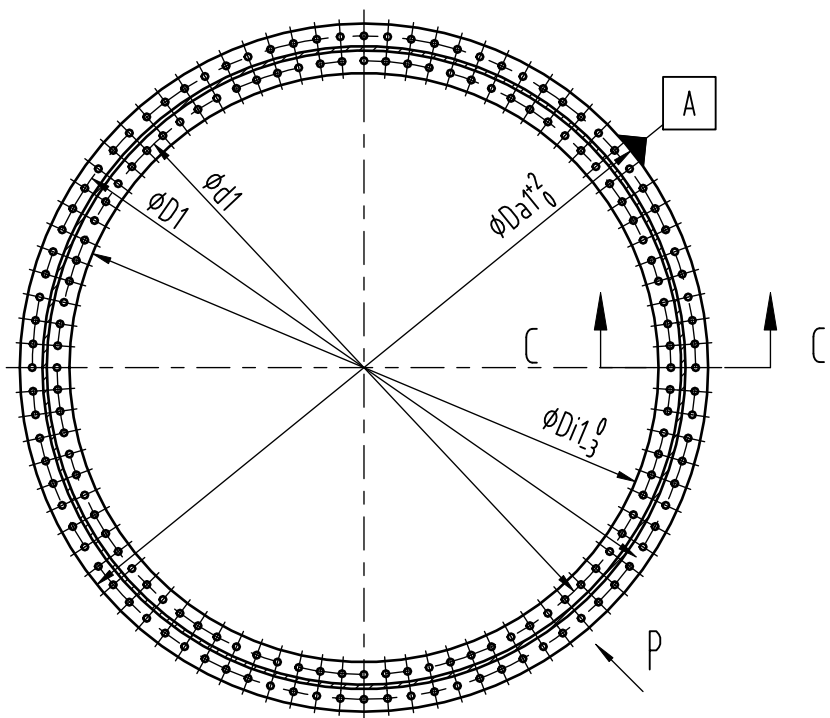
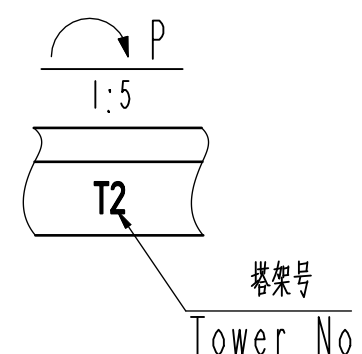
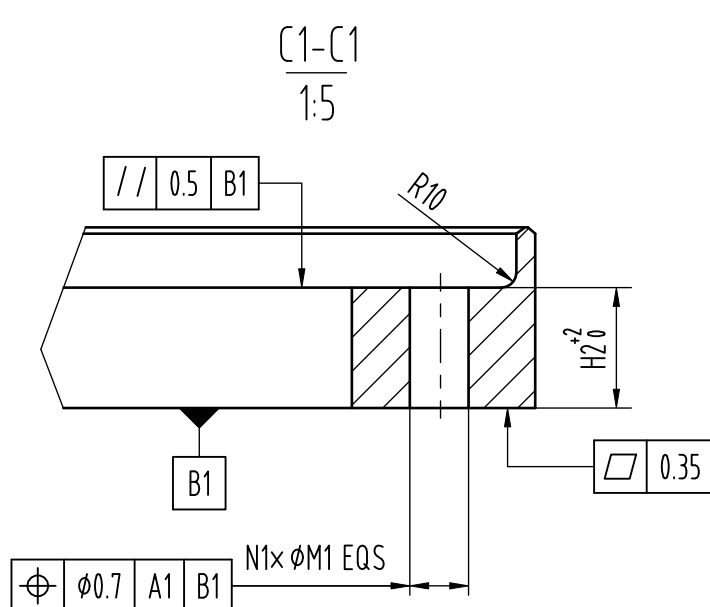
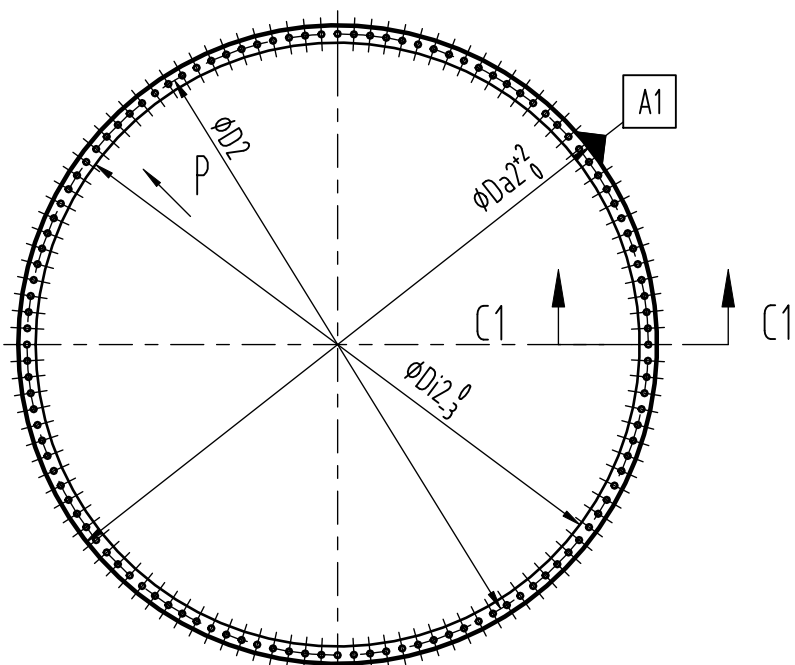


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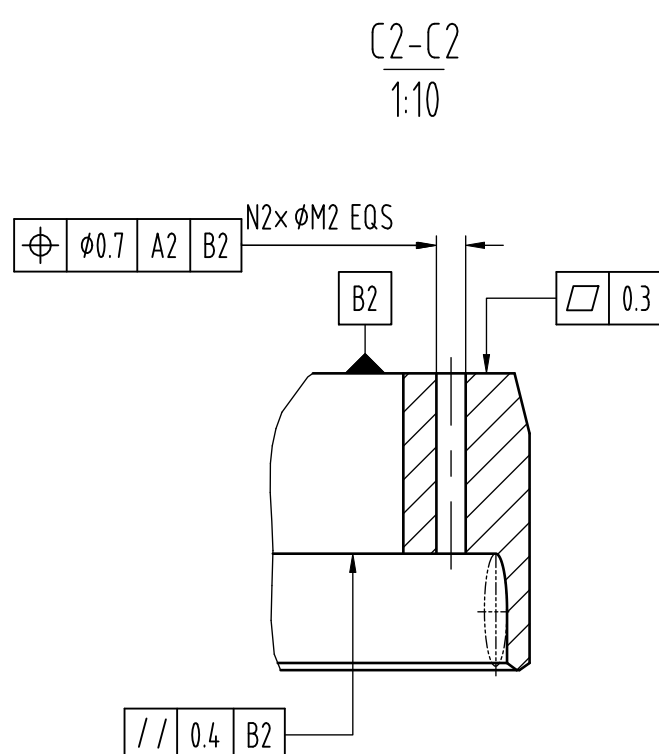
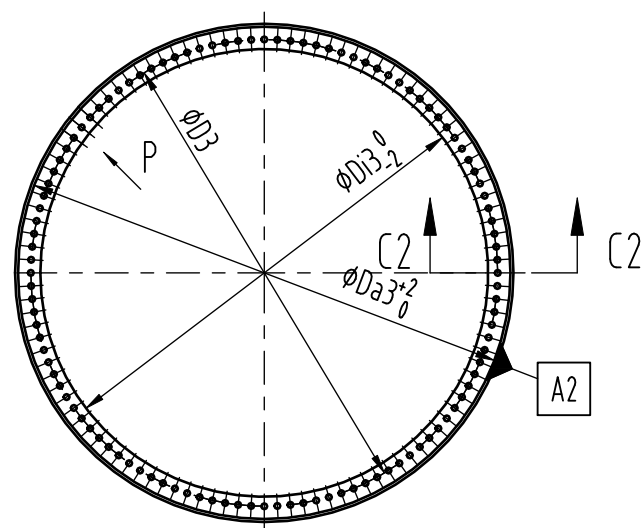
底法兰/Bottom flange



中间法兰/Middle flange



顶法兰/ Top flange



技术要求

- 1、法兰按《风力发电机组 塔架整锻法兰技术条件》执行;
- 2、锐边倒钝 $1 \times 45^\circ$;
- 3、法兰在机加工时必须做好塔架号标记。(T2为示例,具体标记由厂家自行决定)。
- 4、除特殊标注外,全部 $Ra 6.3$ 。
- 5、图中未知参数值以上一级总图为准。
- 6、法兰材质参考上一级总图。

Technical requirements

1. The requirements should be executed under the latest version of 'Goldwind Wind Turbine Technical Specifications for Integrally Forged Tower Flange (Overseas Manufacturing)'.
2. Remove sharp edges in chamfer C1.
3. Making Tower No. marks on the flange surface in stamping after its matching process. (T2 is a sample, Tower No. marks should be decided by manufacturer).
4. Roughness of all is $Ra 6.3$, except marked.
5. The unknown parameters showed in this drawing should be subject to assembly drawing.
6. The material of flange should be subject to assembly drawing.

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法兰通用图

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标记 Mark	数量 Qty	变更文件号 Modification	签字 Sign	日期 Date
设计 Design		吉格拉		2024-01-02
校对 Check		侯吉		2024-01-03
审核 Review		韩军杰		2024-01-04
工艺 Process		崔鹤飞		2024-01-04
标准化 Standard		李钊		2024-01-04
批准 Approve		曹旭东		2024-01-05

General Drawing of Flange

阶段标记 Phase mark	重量 Weight	比例 Scale
		1:50

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